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Button Locks Series, 1980– 2013.

Queen Cutlery Catalog Project
REPORT **011**, DATE, **07/26/15**

This report summarizes search results in 7,259 knife entries in a spreadsheet compiled from Queen catalog pages, price lists, or sales fliers for 59 years between 1947 through 2013 (68 years –85% coverage). Under the Source column below, Price Lists are shown as “PL Month-Day-Year” (for example, PL 4-1-1989), Catalogs are shown as “CAT- year” (for example, Cat #82, 1947), and Sales Fliers are named for the advertised knife series-and year” (for example, New Amber, 1988). On our website above, go to the Queen Catalog section. Select the year, and these source IDs will take you to the original catalog page(s).

Queen Cutlery is providing the Catalog Project to help document the company's production history and as a resource for collectors. Queen Cutlery is not responsible for errors or omissions in this database or any reports produced from it; it is simply the best information available to us at this time. If you have additional information, suggestions, or feedback, please join us at the Queen Group on <http://www.iknifecollector.com/>. Thank you!

| Model # | Pattern Name | Handle | Blade | Steel | Length “ (Closed) | Shield | Source | Page | Year |
|---------|-------------------------|---------------------|-------|-------------|-------------------|-----------------------|-------------|------|------|
| 410B | Button Lock | | 1 | | 3.75 c | Relief Knife Q pinned | PL 1-1-87 | 1 | 1987 |
| 410B | Button Lock | | 1 | | 3.75 c | Relief Knife Q pinned | PL 4-1-88 | 1 | 1988 |
| 410B | Button Lock | | 1 | | 3.75 c | Relief Knife Q pinned | PL 4-1-89 | 1 | 1989 |
| 410B | Button Lock | | 1 | | 3.75 c | Relief Knife Q pinned | PL 4-1-90 | 1 | 1990 |
| 410B | Button Lock | | 1 | | 3.75 c | Relief Knife Q pinned | PL 3-1-1991 | 1 | 1991 |
| 410B | Push Button Lock Hunter | Chipped Bark Delrin | 1 | Queen Steel | 3.75 c | Relief Knife Q pinned | PL 4-1-1992 | 1 | 1992 |

| Model # | Pattern Name | Handle | Blade | Steel | Length “ (Closed) | Shield | Source | Page | Year |
|---------|-----------------------------|---------------------|-------|-------------|-------------------|-----------------------|-------------|------|------|
| 410B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 3.75 c | Relief Knife Q pinned | KG 93 | 7 | 1993 |
| 410B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 3.75 c | Relief Knife Q pinned | KG 94 | 9 | 1994 |
| 410B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 3.75 c | Relief Knife Q pinned | KG 95 | 26 | 1995 |
| 410B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 3.75 c | Relief Knife Q pinned | KG 96 | 24 | 1996 |
| 410B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 3.75 c | Relief Knife Q pinned | KG 97 | 24 | 1997 |
| 410B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 3.75 c | Relief Knife Q pinned | KG 98 | 13 | 1998 |
| 410B | Button Lock | Chipped Bark Delrin | 1 | QS14 | 3.75 c | Relief Knife Q pinned | KG 99 | 14 | 1999 |
| 410B | Button Lock | Chipped Bark Delrin | 1 | QS14 | 3.75 c | Relief Knife Q pinned | PL 4-1-2000 | 4 | 2000 |
| 44B | Button Lock | | 1 | | 5.25 c | Relief Knife Q pinned | PL 1-1-87 | 1 | 1987 |
| 44B | Button Lock | | 1 | | 5.25 c | Relief Knife Q pinned | PL 4-1-88 | 1 | 1988 |
| 44B | Button Lock | | 1 | | 5.25 c | Relief Knife Q pinned | PL 4-1-89 | 1 | 1989 |
| 44B | Button Lock | | 1 | | 5.25 c | Relief Knife Q pinned | PL 4-1-90 | 1 | 1990 |
| 44B | Button Lock | | 1 | | 5.25 c | Relief Knife Q pinned | PL 3-1-1991 | 1 | 1991 |
| 44B | Push Button Lock Copperhead | Chipped Bark Delrin | 1 | Queen Steel | 5.25 c | Relief Knife Q pinned | PL 4-1-1992 | 1 | 1992 |
| 44B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 5.25 c | Relief Knife Q pinned | KG 93 | 7 | 1993 |
| 44B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 5.25 c | Relief Knife Q pinned | KG 94 | 9 | 1994 |
| 44B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 5.25 c | Relief Knife Q pinned | KG 95 | 26 | 1995 |
| 44B | Button Lock | Chipped Bark Delrin | 1 | Queen Steel | 5.25 c | Relief Knife Q pinned | KG 96 | 24 | 1996 |
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| 44B | Button Lock | Chipped Bark Delrin | 1 | QS14 | 5.25 c | Relief Knife Q pinned | KG 99 | 14 | 1999 |
| 44B | Button Lock | Chipped Bark Delrin | 1 | QS14 | 5.25 c | Relief Knife Q pinned | PL 4-1-2000 | 4 | 2000 |

NOTE: Button Locks were introduced in 1985 – one of the gaps in our coverage. A slant bolster version used different model numbers and black staminawood handles