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**Spear Point Special, Model #18,
Heavy Duty Jack - Spear**

1947 – 2013
Queen Cutlery Catalog Project
REPORT **107**, DATE, **07/17/15**

This report summarizes search results in 7,259 knife entries in a spreadsheet compiled from Queen catalog pages, price lists, or sales fliers for 59 years between 1947 through 2013 (68 years –85% coverage). Under the **Source** column below, Price Lists are shown as “PL Month-Day-Year” (for example, PL 4-1-1989), Catalogs are shown as “CAT- year” (for example, Cat #82, 1947), and Sales Fliers are named for the advertised knife series-and year” (for example, New Amber, 1988). On our website above, go to the Queen **Catalog section**. Select the year, and these source IDs will take you to the original catalog page(s).

Queen Cutlery is providing the Catalog Project to help document the company's production history and as a resource for collectors. Queen Cutlery is not responsible for errors or omissions in this database or any reports produced from it; it is simply the best information available to us at this time. If you have additional information, suggestions, or feedback, please join us at the Queen Group on <http://www.iknifecollector.com/>. Thank you!

Model #	Hndle Code	Pattern Name	Handle	Blades	Steel	Blade Length	Length “ (Closed)	Source	Page	Year
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	Cat#82	24	1947
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	PL1-3-1949	1	1949
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	Cat#85	23	1950
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	PL10-1-1951	1	1951
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	Cat#88	22	1952
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	Cat#89	22	1953

Model #	Hndle Code	Pattern Name	Handle	Blades	Steel	Blade Length	Length “ (Closed)	Source	Page	Year
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	Cat#90	17	1954
18		Spear Point Special	Bone stag	2		2.67”, 2.18	3.67 c	Cat#91	16	1955
18		Spear Point Special	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Cat#92	17	1956
18		Spear Point Special	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 10-1-58	1	1958
18		Spear Point Special	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Cat#93	15	1959
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Cat#94	15	1960
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Pl 10-16-1961	1	1961
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Cat#95	15	1963
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Pl 8-3-1964	1	1964
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Cat#96	19	1965
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	Cat#97	25	1968
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 2-14-1969	1	1969
18		Heavy Duty Jack Spear	Bone stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 11-2-1970	1	1970
18		Heavy Duty Jack Spear	Queen Stag	2	Queen Steel	2.67”, 2.18	3.67 c	Cat #50	5	1972
18		Heavy Duty Jack Spear	Queen Stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 9-10-1973	1	1973
18		Heavy Duty Jack Spear	Queen Stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 6-1-1974	1	1974
18		Heavy Duty Jack Spear	Queen Stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 9-15-1975	1	1975
18		Heavy Duty Jack Spear	Queen Stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 9-15-1975	1	1975
18		Heavy Duty Jack Spear	Queen Stag	2	Queen Steel	2.67”, 2.18	3.67 c	PL 5-15-1976	1	1976
18			Delrin Stag					PL 3-7-1977	1	1977